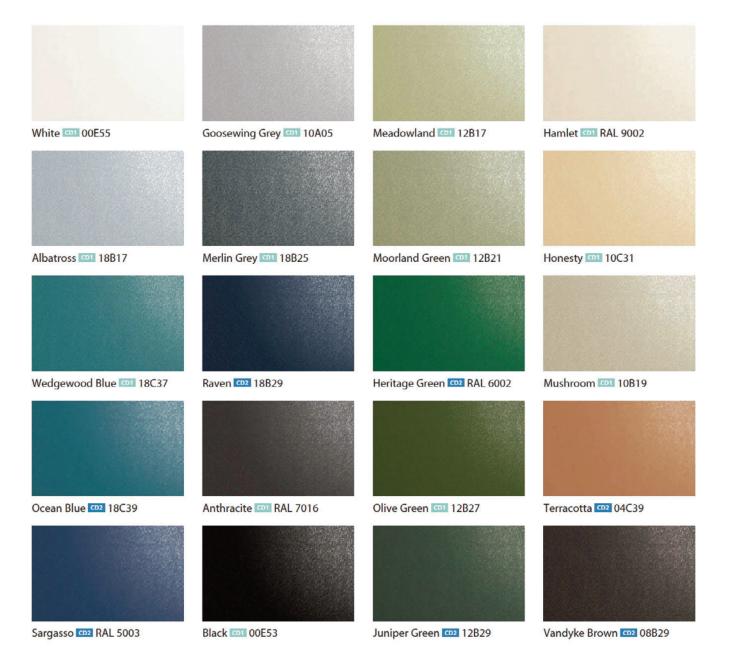




# TATA STEEL

# Colorcoat<sup>®</sup> LG

# Pre-finished steel for roof and wall cladding



## Notes

- 1. The standard colour references shown above are the nearest equivalents.
- 2. The printed colours shown for Colorcoat<sup>®</sup> LG are for guidance only. For a true representation of colour and effect, please obtain product samples from the Colorcoat Connection<sup>®</sup> helpline.
- 3. If an exact match between components and Colorcoat\* LG is essential, this is best achieved by matching to the actual cladding delivered to site.

# Colorcoat<sup>®</sup> LG

Available from Tata Steel, Colorcoat<sup>®</sup> LG is a leathergrain embossed plastisol product suitable for roof and wall cladding systems where good performance is required at a competitive price.

- 200µm durable, abrasion-resistant topcoat.
- Available in the most popular colours in standard sizes.
- Galvanised substrate to BS EN 10346:2015 offering good corrosion resistance.
- Available with a performance guarantee up to 25 years including factory cut edges.
- High performance reverse side backing coat as standard.
- Manufactured in the UK by Tata Steel, who have a proven track record in pre-finished steel.
- Fully REACH compliant and free of chromates.

### Colorcoat<sup>®</sup> reassurance

The Colorcoat<sup>®</sup> brand provides the recognised mark of quality and expertise from Tata Steel. Encompassing over 50 years of innovation, strict testing procedures and manufacturing excellence, Colorcoat<sup>®</sup> provides a range of pre-finished steel products which have been used on countless projects worldwide.

### Product performance

Colorcoat<sup>®</sup> LG is carefully manufactured in a controlled process to ensure consistent quality.

### Product testing

To ensure the integrity of Colorcoat<sup>®</sup> products, Tata Steel uses laboratory tests to measure their performance against corrosion, effect of sunlight, chemicals and abrasion. All testing of products is carried out in specialised laboratories to international standards.

#### **Guarantee periods**

Colorcoat<sup>®</sup> LG comes with an external performance guarantee of up to 25 years, including factory cut edges. This is made available through the cladding system manufacturer or distributor.

# Colorcoat<sup>®</sup> LG guarantee cover

Colour Band	Inland		Coastal	
	Walls	Roofs	Walls	Roofs
CD1	25 years	25 years	20 years	20 years
CD2	20 years	15 years	15 years	10 years

Notes

- Guarantee periods quoted are applicable to UK and Ireland only and exclude individual domestic residential applications.
- 2. Figures under coastal heading are buildings within 2km of the sea.
- Full terms and conditions of the Colorcoat<sup>®</sup> LG guarantee are on the reverse of the guarantee application form available from Colorcoat<sup>®</sup> supply chain partners.

# **Typical properties**

Colorcoat <sup>®</sup> LG	Test standard		
Nominal organic coating thickness	(µm)	200	EN 13523-1
Gloss (60°)	(%)	15-35	EN 13523-2
Scratch resistance	(g)	> 3500	EN 13523-12
Abrasion resistance (Taber, 250 rev, 1 kg)	(mg)	< 12	EN 13523-16
Flexibility: Reverse impact	(J)	≥ 18	EN 13523-5
Adhesion (cross hatch)	(%)	100 Pass	EN 13523-6
Minimum bend radius	(T)	0 T@16°C	EN 13523-7
Corrosion resistance: Salt spray Humidity	(h) (h)	1000 1000	EN 13523-8 EN 13523-25
Max. continuous operating temp.	(°C)	60	Tata Steel
Reaction to fire		Class C-s2,d0*	EN 13501-1
Fire performance of roof coverings		B <sub>ROOF(t4)</sub> ** CWFT B <sub>ROOF(t1,2,3)</sub> ****	EN 13501-5 CWFT 2005/403/E0

#### **General notes**

The figures contained in this table are typical properties for solid colours and do not constitute a specification. These figures relate to the topcoat. For details of test methods see www.colorcoat-online.com

- Valid for all gauges ≥0.46mm and all colours on the colourcard for single sided product.
- \*\* Valid for all gauges ≥0.4mm and all colours for all single and double sided products.
- \*\*\* Valid for all gauges ≥0.4mm and all colours for single sided and 200/100 option.

# Tata Steel

Shotton Works, Deeside, Flintshire, CH5 2NH. United Kingdom T: +44 (0) 1244 812345

Colorcoat Connection\* helpline T: +44 (0) 1244 892434 E: colorcoat.connection@tatasteeleurope.com

# www.colorcoat-online.com

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# TATA STEEL



# **Colorcoat® PE 15** Benchmark for internal liner sheets

Colorcoat<sup>®</sup> PE 15 is the benchmark for internal sheets, most commonly supplied in white to ensure light reflectivity in the internal environment and reduce lighting costs.

- 15µm polyester coating for internal applications.
- Galvanised substrate with Zinc or MagiZinc<sup>®</sup> metallic coating offering very good corrosion resistance.
- Available in popular colours including RAL 9002, 9003, 9010 and 7035 to ensure light reflectivity in the internal environment.
- High-performance reverse side backing coat specially formulated for use in construction applications, providing good foam adhesion to standard systems.
- Provides an efficient and durable interior product that should last the life of buildings in normal, dry, controlled and unpolluted environments.

## Colorcoat<sup>®</sup> reassurance

The Colorcoat<sup>®</sup> brand provides the recognised mark of quality and expertise from Tata Steel. Encompassing over fifty years of innovation, strict testing procedures and manufacturing excellence, Colorcoat<sup>®</sup> provides a range of pre-finished steel products which have been used on countless projects worldwide.

## **Tailored solutions**

For any customised requirements, MyriaPlus® can meet your needs with shorter lead times, flexible quantities and further processing.

For further information, please contact Tata Steel.





# Colorcoat<sup>®</sup> PE 15

## **Product performance**

Colorcoat® PE 15 is carefully manufactured in a controlled process to ensure consistent quality and is suitable for interior roof and wall liner trays, cassette systems and sandwich panels in dry and unpolluted environments.

Colorcoat<sup>®</sup> PE 15 is not suitable for external applications and to ensure it is fitted in the optimum condition, outdoor storage should be minimised during the construction process.

Colorcoat<sup>®</sup> PE 15 can be expected to last the life of the building in normal controlled and unpolluted environments.

Tata Steel has a range of Colorcoat<sup>®</sup> products suitable for different environments and applications.

### **Product testing**

To ensure the integrity of Colorcoat<sup>®</sup> products, Tata Steel uses laboratory tests to measure their performance against corrosion, effect of sunlight, chemicals and abrasion. All testing of products is carried out in specialised laboratories to international standards.

# **Typical properties**

Colorcoat® PE 15			Test standard
Nominal organic coating thickness	μm	15	EN 13523 - 1
Specular gloss (60°)	%	30 - 50	EN 13523 - 2
Flexibility: Minimum bend radius	т	5T	EN 13523 - 7
Adhesion	Т	≤ 2T	EN 13523 - 7
Corrosion resistance: Humidity	hours	500	EN 13523 - 26
Reaction to fire classification*		A1	EN 13501 - 1
Internal environment classification		CPI2	EN 10169

#### General notes

1. The figures contained in this table are typical properties and do not constitute a specification. These figures relate to the topcoat and solid colours. For details on test methods see www.colorcoat-online.com

\* Fire classification is subject to gauge. Double sided option is not tested and quoted fire classification may therefore not be applicable. Please contact Tata Steel for further information.

## **Contact details**

# www.colorcoat-online.com

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